

Z-GLAS

INSTRUCTIONS FOR USE

Repairing Damaged Fiberglass: Cracked fiberglass panels or sections must be properly aligned. Use a saw to remove ragged edges. Remove the top layer of fiberglass to allow room for seam tape and Z-GLAS. Drill out all cracks and for best results, convert cracks to V-shaped or U-shaped grooves, using file or rotating drill-bit. Fill, shape and return to original contour with Z-GLAS.

Using proportional amounts, mix Z-GLAS and hardener thoroughly on clean non-porous surface until uniform color is obtained, to assure proper mixing. For best results, the surface to be repaired, the Z-GLAS material, and room temperature should all be 70°F.

For large cracks, generously coat with mixed Z-GLAS one side of sufficiently large piece of fiberglass cloth or tape. Extend well beyond the damaged area and immediately place tightly over hole with WET SIDE DOWN. Press firmly to work out any air bubbles and secure patch for proper adhesion. Press in center of patch to lower contour and permit application of filler on non-coated side of fiberglass cloth or tape. Allow to cure 5-10 minutes. Re-apply filler over the same cloth or tape to form proper contour. Use enough pressure to force mixture into cloth or tape. Each coat must cure separately! After curing 5-10 minutes, file, sand, or grind to original contour. Prime and finish.

REPAIRING DAMAGED METAL: For large holes, with a coarse disc, grind area to expose bare metal, free of rust, oil, grease, and paint. After preparing surface, follow the same steps as indicated above for fiberglass repair.

For small holes and dents the fiberglass cloth or tape is not required. Apply mixture directly to clean, dry and well sanded surface with a CLAUSE SPREADER. After curing 5-10 minutes, file, sand, or grind to original contour. Prime and finish.

FOR PROFESSIONAL RESULTS: Hardener supplied is a sufficient quantity for the contents of the filler can. Use proportional amounts. For 1/8 of can of filler, use 1/8 of hardener. Avoid mixing more material than can be applied in 4-5 minutes (at 70° F. or cooler). Do not mix in filler can and do not return unused mixture to filler can. Discard unused mixed filler!

When shaping to final contour, use progressively finer grades of sandpaper (220 grit to 360 grit), and sand to a fine finish. Check carefully for low spots and fill with additional mixture.

Building contour with several applications will give better results than one thick application. Each coat must cure separately. When applying mixture, spread tightly with firm pressure to eliminate air bubbles and pinholes.

STORE IN A COOL DRY PLACE
FORMULATED FOR THE PROFESSIONAL USER